

POLYfill

PPH GF5030 HC

Glass fibre-reinforced

Property	Value	Unit	Standard
Density	1,12	g/cm ³	ISO 1183
MFI at 230°C/2,16kg	5	g/10min	ISO 1133
Flexural modulus at +23°C	8000	MPa	ISO 178
Flexural modulus at -30°C		MPa	ISO 178
Maximum flexural strength	158	MPa	ISO 178
Maximum tensile strength	103	MPa	ISO 527-2
Elongation at break	3	%	ISO 527-2
Elongation at yield	3	%	ISO 527-2
Impact strength			
Notched Charpy at +23°C	10	kJ/m ²	ISO 179
Notched Charpy at -30°C	8	kJ/m ²	ISO 179
Unnotched Charpy at +23°C	NB	kJ/m ²	ISO 179
Unnotched Charpy at -20°C	39	kJ/m ²	ISO 179
Filler content	30	±2%	ISO 3451
Heat Distortion Temperature			
HDT 120°C/h at 455kPa (B)	159	°C	ISO 75/1
HDT 120°C/h at 1820kPa (A)	149	°C	ISO 75/1
Softening temperature			
Vicat 50°/h at 9,81N (A)	166	°C	ISO 306
Vicat 50°C/h at 49,05N (B)	143	°C	ISO 306
Flammability			
GWT at 2 mm	750	°C	IEC 695-2-1
UL94 at 1.6 mm	HB		UL94
Mould shrinkage (with flow)	0,3	%	ISO 294-4
Mould shrinkage (across flow)	0,8	%	ISO 294-4

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